

# DynaPack™ - Adhesive Supply Unit

The DynaPack™ adhesive supply unit (ASU) is a computer controlled hot melt supply unit that delivers traditional ITW Dynatec durability and reliability, while offering limited control features and options to fit your manufacturing needs. Its metric-standard design and icon-driven control panel is internationally operator friendly and easy to use. The hose connections and footprint mountings are compatible with competitive units and hoses for simple drop-in replacement.

### DynaPack™ Adhesive Supply Unit:

- · Microprocessor controls for reliable, accurate temperature control of tank, hoses and applicators.
- Simple, user friendly icon-driven controls.
- · Easy drop-in replacement for competitive units.
- Temperature stand-by settings to help reduce adhesive char when unit is inactive.
- Removable access covers completely expose all components for easy maintenance.

# Accurate temperature control with temperature adjustment for the tank, hoses and applicators. Compatibility The hose connections and footprint mounting are compatible with competitive units. Simplicity Icon-driven control panel simplifies operations.

ITW Dynatec - DynaPack™ Adhesive Supply Unit

## The **Dynatec Difference...**

### Quality - Simplified.

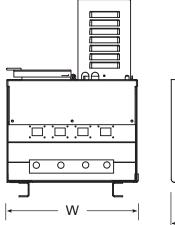
ITW Dynatec's DynaPack™ is the perfect choice when you need an economical adhesive supply unit to do a high-quality job. With the same robust design as our Dynamelt™ series melters, the DynaPack™ can meet your hot melt bonding needs without any extra features or additional functions to clutter it's basic and easy-to-operate controls.

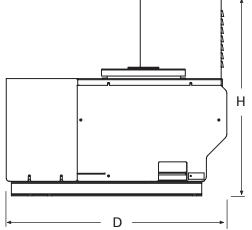
# DynaPack™ - Adhesive Supply Unit

System	DynaPack™
Hopper Capacity	8.5kg (18.7lbs)
Operating Temperature	40°C to 218°C (100°F to 425°F)
Melt Rate (per hour)*	9.1 kg/hr (20 lb/hr)
Pump Rate	.87 kg/min (1.92 lb/min)
Piston Pump Compression Ratios	14:1
Hose Output Zones	4
Maximum Working Hydraulic Pressure	9.7 MPa (1400psi) - Piston Pump
Temperature Control Stability	±1°C (±1°F)
Electrical Service Standard	200-240 VAC 1ph w/neutral 50/60 Hz 200-240 VAC 1-3ph delta 50/60 Hz 380 VAC 3Phase wye 50/60 Hz
Working Viscosity	500-30,000 cps

<sup>\*</sup>Melt rates vary with adhesive type.

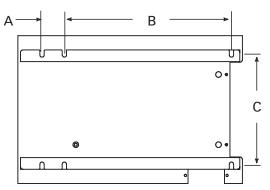
Dimensions	DynaPack™	DynaPack™ Mounting Dimensions
Height (H)	51 cm (20 in)	(A) 5 cm (2 in)
Depth (D)	58 cm (22.8 in)	(B) 38 cm (15 in)
Width (W)	34.3 cm (13.5 in)	(C) 25 cm (9.8 in)





### DynaPack™ Advantages

- Easy to operate tank, hose, and applicator zone push buttons.
- Accurate and reliable single board controller.
- Digital set point takes the guesswork out of temperature control.
- Large arrows help the operator quickly set temperatures.
- Independent temperature adjustment of the tank, hoses, and applicator guns permits the precise control of adhesive.
- Temperature stand-by settings reduce adhesive char when the unit is inactive.
- Sequential temperature startup heats the tank first reducing stress on the hoses and applicators.
- High and low temperature alarms on every zone.



Mounting Hole Dimensions



Also available from Dynatec: Hoses, nozzles, applicators, adhesive feeders, and equipment.







### **ASIA**

ITW Dynatec Suzhou Unit2, B1 Building No.9 Weixin Road SIP, Suzhou, China 215122 Telephone +86.512.6289.0620 Fax +86.512.6289.0621 dynatecsuzhou@itwdynatec.cn

### **AMERICAS**

ITW Dynatec 31 Volunteer Drive Hendersonville, TN 37075 Telephone 615\*824\*3634 +1.800.860.6150 Fax +1.615.264.5248 dynatec@itwdynatec.com

### JAPAN

ITW Dynatec K.K.
Tsukimura Building 5th Floor
26-11, Nishikamata 7-chome
Ota-ku, Tokyo 144-0051, Japan
Telephone +81.3.5703.5501
Fax +81.3.5703.5505
info@itwdynatec.co.jp

# EUROPE, AFRICA and MIDDLE EAST

ITW Dynatec GmbH Industriestrasse 28 D-40822 Mettmann, Germany Telephone +49.210.4915.0 Fax +49.210.491.5111 e.mail@itwdynatec.de